

**Energy Division** 

Bowthorpe EMP Distribution Metal Oxide Surge Arrester DAH Series (IEEE) Heavy Duty



Tyco Electronics' Bowthorpe EMP business group pioneered the development of polymeric composite housed surge arresters in the early 1980's and since then has proven service experience across the globe, operating in the world's toughest environments. DA Series surge arresters provide active over voltage protection that contributes directly to improved reliability of your system, reducing lost minutes and protecting expensive assets.

Tyco Electronics Bowthorpe EMP DA silicone surge arresters have been designed and tested to meet customers' demand for reliability and improved operational performance. DA development was based on 30 years of experience in arrester design and manufacturing within the Tyco Electronics Energy Division.

The DAH series is qualified to the latest revision of IEEE C62.11, (2005) and all reports are independently certified.









#### Sealing:

All arrester cores are encapsulated in silicone insulating housing. A permanent chemical bond connects the arrester core and the non-tracking silicone housing. This invisible interface prevents moisture from entering during severe thermal fluctuations due to normal climatic and energy absorption events.

#### Polymer housing:

Non-tracking and hydrophobic silicone insulating material is used for DA arrester housings. The DA surge arrester series is available with standard or extra leakage distance. The housing material has proven performance in long term TERT and UV aging tests and proven resistance to flammability.

#### Integrated design:

Manufacturing integrates all components in a single piece. There are no glued interfaces. The design is void and gap free ensuring peak performance under the harshest conditions.

#### **Reliable and consistent GLD**

The robust ground lead disconnect (GLD) offers operational reliability and consistency. It was designed to operate in event of arrester failure, removing ground connection and fault from line. It can be shipped and stored restriction free.





#### Safe mode of failure:

Our high energy arresters are tested in accordance with the short circuit mode of failure test in IEEE C62.11, (2005). This testing has proven the DAH's safe and predictable failure characteristics.

#### Quality:

The DAH series arrester is manufactured to international quality standards in Tyco Electronics production facilities. We perform 100% routine testing on arresters:

- 1) Visual inspection
- 2) Reference voltage test
- 3) Power loss test
- 4) Partial discharge test

#### Summary of Heavy Duty Arrester (DAH) series technical characteristics

Ur (kV)	3.5 - 36
In (kA)	10
High current impulse (kA)	100
Arrester type	Heavy duty
Long duration current (A /µs)	250 / 2000
10s TOV (kV)	1.4 * MCOV
High current short circuit (kA)	21
Arrester technology	ZnO gapless Mold in place

#### **Qualification testing:**

The following IEEE C62.11, (2005) design type tests have been carried out on the DA series arresters:

- 1) Arrester insulation withstand tests
- 2) Discharge-voltage characteristics
- 3) Accelerated aging procedure
- Accelerated aging tests of external polymeric insulating systems
- 5) Accelerated aging of the polymer housing with exposure to salt fog (rotating wheel)
- 6) Contamination test
- 7) Distribution class surge arrester seal integrity design test
- 8) Partial Discharge tests
- 9) High-current short-duration withstand test
- 10)Low-current long-duration withstand test
- 11) Duty-cycle tests
- 12) TOV tests
- 13) Short-circuit test for polymer housed distribution arresters
- 14) Distribution arrester disconnector tests
- 15) Mechanical tests

The silicone insulating material has been designed and optimized for arrester application. The following additional testing was performed in the qualification of the silicone:

- 1) Tracking and Erosion
- 2) UV testing
- 3) Thermal endurance
- 4) Dielectric testing
- 5) Flammability testing.
- 6) Long term water immersion testing

#### **Production and Quality:**

All Tyco Electronics arrester production facilities have implemented QC and QA procedures according to international standards to ensure test programs that guarantee quality conforming products. 100% of all varistors are tested and stamped with unique varistor residual and reference voltage. The following tests are performed on varistors:

- 1) Residual voltage
- 2) Reference voltage
- 3) Leakage current
- 4) Physical examination to screen damaged varistors
- 5) LOT test: High current impulse test
- 6) LOT test: Aging test

At the end of the arrester assembly process, the following mandatory IEEE tests are completed on every arrester:

- 1) Visual inspection
- 2) Reference voltage test
- 3) Power loss test
- 4) Partial discharge testing



#### **Application:**

Designed and optimized to protect distribution assets including transformers and cable-end terminations from lightning and switching surge related overvoltages.

DAH series	3.5 - 36 kV
Rated discharge current (8/20µs):	10 kA
Heavy Duty Arrester	IEEE C62.11, (2005)
Operating duty impulse withstand current (4/10µs):	100 kA
Long duration current impulse (2000µs):	250 A
10 second TOV, (kV)	1.4 * MCOV

Mechanical data				
Cantilever	258 ftIbs			
Tension	450 lbf			
Torque	36.9 ftlbs			

# Bowthorpe EMP DAH series surge arrester benefits:

Tested in accordance with IEEE 62.11, 2005

Direct molded housing to prevent moisture ingress

Low residual voltages

**High-energy handling** 

Safe non-shattering short circuit behavior to higher current levels

Maintenance free

Hydrophobic silicone housing: (Tracking and erosion resistant)

Excellent cantilever and tensile performance

Quality design and manufacturing meeting international standards

#### Temporary over-voltage curve (TOV)



#### Sample product marking, DAH-30F



Uw = TOV withstand voltage; Ur = Rated voltage

#### DAH series arrester standard electrical data:

#### Residual voltage in kV when tested to the following test waveforms

Part Number	Ur kV	MCOV kV	Front of wave	Lightni	Lightning (8/20µs)			Switching		
				1.5kA	3kA	5kA	10kA	20kA	40kA	500A
DAH-04	3.5	2.95	11.1	8.9	9.4	9.8	10.5	11.6	12.6	8.3
DAH-06	6.0	5.10	19.1	15.3	16.1	16.9	18.0	19.9	21.6	14.2
DAH-09	9.0	7.65	28.6	22.9	24.2	25.3	27.0	29.9	32.4	21.3
DAH-10	10.0	8.40	31.8	25.5	26.8	28.1	30.0	33.2	36.0	23.6
DAH-12	12.0	10.2	38.1	30.5	32.2	33.7	36.0	39.8	43.2	28.4
DAH-15	15.0	12.7	47.7	38.2	40.3	42.1	45.1	49.8	54.0	35.5
DAH-18	18.0	15.3	57.2	45.8	48.3	50.6	54.1	59.7	64.8	42.5
DAH-21	21.0	17.0	66.7	53.5	56.4	59.0	63.1	69.7	75.6	49.6
DAH-24	24.0	19.5	76.3	61.1	64.4	67.4	72.1	79.6	86.4	56.7
DAH-27	27.0	22.0	85.8	68.7	72.5	75.8	81.1	89.6	97.2	63.8
DAH-30	30.0	24.2	95.3	76.4	80.5	84.3	90.1	99.5	108.0	70.9
DAH-36	36.0	29.0	114.4	91.6	96.6	101.1	108.1	119.4	129.6	85.1

#### DAH series arrester standard housing parameters:

Housing code	Leakage	Flash over distance	Dry lightning (1.2 / 50)	10s Wet withstand	Height	Weight
	inches	inches	kV	kV	inches	lb
A	12.95	5.98	150	45	5.79	2.64
В	15.9	6.97	170	55	6.77	2.97
С	21.77	8.94	199	74	8.74	3.96
E	27.64	10.9	219	86	10.7	4.84
F	30.55	11.89	253	95	11.72	5.72
G	36.42	13.86	254	115	13.7	6.45

#### Housing and Ur compatibility:

	Housing code:	A	В	C	E	F	G
Ur	Leakage:	12.95	15.9	21.77	27.64	30.55	36.42
3.5		•					
6		•					
9		•					
10		•					
12		•					
15			•				
18				•			
21				•			
24					•		
27						•	
30						•	
36						•	



• standard housing

 $<sup>\</sup>blacksquare$  optional housing

### **DAH Series Arrester Ordering Information:**

|--|

#### Naming convention cross reference:

ZZZ = series type: DAH for 10kA, heavy duty arrester YY = Ur

M = Housing code (see page 5)

#### Line lead accessories









Mxxxxx

Bxxxxx Birdcap with F accessory

Fxxxxx 1.7" stud Exxxxx Birdcap with for lug M accessory

connection

Hxxxxx Cap screw & 1.7" stud spring washer for line lead



2 Line lead options

x1xxxx 18" No. 6 AWG copper line lead with one 3/8" lug	
x2xxxx 36" No. 6 AWG copper line lead with one 3/8" lug	
x3xxxx 36" No. 6 AWG copper line lead with no lug	
x4xxxx 18" No. 4 AWG copper line lead with one 3/8" lug	
x5xxxx 36" No. 4 AWG copper line lead with one 3/8" lug	
x6xxxx 36" No. 4 AWG copper line lead with no lug	
x8xxxx 36" No. 6 AWG copper line lead with two 3/8" lugs	

### **3** Ground lead accessories:

		Ţ					
xxDxxx	xxExxx	xxFxxx	xxHxxx	xxMxxx	xxOxxx		
Disconnect +	Disconnect +	1.7" stud	3/8"*1"	1.7" stud	No stud. No		
M accessory	F accessory	for lug	Cap screw &	for line lead	accessories		
4 Ground lea	ad options	connection	spring washer	connection			
xxxOxx	No Ground Lead Wire						
xxx1xx	18" No. 6 AWG Copper Ground Lead with one 3/8" lug						
xxx2xx	36" No. 6 AWG Copper Ground Lead with one 3/8" lug						
хххЗхх	36" No. 6 AWG Copper Ground Lead with no lug						
xxx4xx	18" No. 4 AWG Copper Ground Lead with one 3/8" lug						
xxx5xx	36" No. 4 AW	G Copper Groui	nd Lead with or	ne 3/8" lug			
ххх6хх	36" No. 4 AW	G Copper Groui	nd Lead with no	lug			
xxx8xx	36" No. 6 AW	G Copper Groui	nd Lead with tw	o 3/8" lugs			
xxx9xx	12" No. 6 AWG	Gopper Groun	id strap				

### 5 Mounting brackets:







XXXXNX No mounting accessories



Transformer xxxxx1 NEMA cross mounting arm bracket bracket



2

xxxxx5 Transformer mounting bracket 14.5"

#### Packaging

	Individual Packing
S	3 Pack
В	Bulk Packing

6 Mounting bracket options:

Additional accessories are available upon request

### **DAH Series Arrester Accessories**

Fxxxxx & xxFxxxx: Stainless steel lug connection



Oxxxxx & xxOxxx No accessories



xxxxAx: Galvanized steel Straight 2hole mounting metal bracket



Hxxxxx & xxHxxx Cap screw connection



Bxxxxx & Exxxxx: Tracking and erosion resistant bird protection cover



Mxxxxx & xxMxxxx: Stainless steel line lead connection, (up to diameter 0.63")



xxDxxx and xxExxx: ground lead disconnect



For additional accessory options, please contact your Tyco Electronics Energy sales engineer.

### **DAH Series Arrester Accessories**

XXXXX2: Galvanized transformer mounting bracket 8.7"



#### XXXXX4:

Galvanized transformer mounting bracket 12.25"



#### xxxxx1:

#### Galvanized steel NEMA cross arm mounting bracket



#### XXXXX3: Galvanized transformer mounting bracket 11"



#### XXXXX5: Galvanized transformer mounting bracket 14.5"



For additional accessory options, please contact your Tyco Electronics Energy sales engineer.

## **DAH Series Arrester Accessories**

xxxxBx: Insulating brackets



**Note:** xxxxBx can only be used with either xxDxxx or xxExxx accessory.

### **Other Bowthorpe EMP Distribution Surge Arrester Products**



Typical application

### **Class 2 OCP series arrester**

Tyco Electronics Bowthorpe EMP OCP2 surge arresters are used in overhead line to cable junction and substation protection applications. These arresters are manufactured using high energy and low residual voltage ZnO varistors, which display excellent thermal and current handling characteristics, delivering optimal protection.



Tracking and erosion test



Hydrophobic silicone

Generic technical data:					
OCP2 series		3-41kV Uc			
Rated discharge	current (8/20µs):	10kA			
Line discharge cl	ass 2 according to	IEC 60099-4			
Operating duty in	100kA				
Long duration cu	530A				
High current sho (Safe non-shatte	40kA				
Energy	2 Long duration impulses:	6.0kJ/kVUc			



Typical application

#### **Protection for covered** conductor systems

Tyco Electronics Bowthorpe EMP CLX protection for covered conductor systems is designed for lightning protection in overhead lines with covered conductors to prevent conductor breakage.





without CLX

with CLX

#### Generic technical data:

CLX / MORE ser	11-33kV systems	
Rated discharge	10kA	
Operating duty i	65kA	
Long duration c	250A	
High current sho	25kA	
Energy	2 Long duration impulses:	2.9kJ/kVUc

### **Tyco Electronics Arrester Overview**

Туре	Application	Rating [kA]	Line discharge	Continue voltage	ous [kV]
			class	from	to
MV arresters for	outdoor application				
DAR	Outdoor riser pole arrester	10	Riser	3.5	36
HDA	Outdoor high pollution application	10	1	3	41
OCP2	Outdoor Cable and substation protection	10	2	3	41
Arresters for pro	otection systems				
CLX	Protection of covered conductor systems	10	1	3	36
MV arresters for	indoor application				
RDA	Protection of gas insulated switchgear	10	1	3	26
SPA	Protection of air insulated switchgear	10	1	3	36
MPA	Motor protection	10	1	3	6
СРА	Cable sheath protection	10	1	3	6
RSTI-SA	Screened separable surge arrester	5, 10	n.a.	12	24
LV arresters					
LVA	Transformer secondary protection	10	n.a.	0,28	0,441
Arresters for rail	way application				
HE60	DC railway protection	10	n.a.	1	6



### Tyco Electronics Energy Division total commitment to quality

Even the best technology must be backed up by a thorough and consistent quality assurance program. At Tyco Electronics, we subject every product to an extensive quality control regimen. At every production stage, beginning with the raw materials and continuing through to the packaged product, the QC lab tests all physical and electrical characteristics which can influence performance.

By means of lot numbers, the Quality Assurance Program ensures traceability all the way to details of the compound batch test reports. Quality assurance at Tyco Electronics is not static, but a constantly improving process directed toward our goal of complete customer satisfaction. Tyco Electronics Energy Division arrester manufacturing sites are accredited to international quality standards. Our vendor routine tests and internal incoming inspection confirm performance of all critical components used in the assembly of our arresters.

### Other Products Available from Tyco Electronics Energy Division

Asset protection	Insulation enhancement systems for substations and overhead. Designed to prevent unplanned outages due to accidental bridging and to help upgrade insulation levels at critical points in systems.	
Low-voltage surge arresters	LV arresters are used to provide protection for LV overhead lines, consumer in-house supplies, distribution transformers and other appliances.	
Medium-voltage surge arresters	Metal oxide varistor, distribution arresters for indoor and outdoor applications for protection of overhead lines, DC locomotives and switchgear applications.	and
High-voltage surge arresters	Porcelain and polymeric series parallel and single column constructed arresters for protection of transmission systems up to 550 kV.	
Polymeric insulators	Insulators and insulating components/housings providing reliable solutions for power utilities and railway customers with installations in high pollution environments and applications up to 400 kV.	
Porcelain insulators	Insulators for applications up to system voltages of 132 kV. This range of insulators offers a cost-effective solution for low and medium polluted environments.	Sauna Anna Sauna

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Energy Division – innovative and economical solutions for the electrical power industry: cable accessories, connectors & fittings, insulators & insulation, surge arresters, switching equipment, lighting controls, power measurement and control.

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